

DART SENSORS

SAMPLING PUMP, 0.35-0.4ml, Parts Kit

PUMP PARTS LIST

Part	Quantity
Solenoid	1
Baseplate	1
Spring	1
Bellow	1
End piece	1
Pushrod	1
Solenoid screws (M2x3mm)	2
End piece screws (M1.4x3mm)	2

ASSEMBLY INSTRUCTIONS

1. Fit the endpiece to the bellow.
2. Attach the pushrod to the bellow.
3. Place the smaller end of the spring over the pushrod.
4. Secure the solenoid to the baseplate with two solenoid screws (M2x3mm).
5. Insert the pushrod assembly into the solenoid.
6. Attach the end piece to the base with two end piece screws (M1.4x3mm) and check for firm attachment.
NOTE: be careful not to overtighten. Recommended torque setting 0.035Nm.

ORDERING INFORMATION

Part Number	Description
3-P035KIT	Sampling Pump, 0.35-0.4ml, Parts Kit



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