DART SENSORS

SAMPLING PUMP, 0.25-0.3ml, Parts Kit

PUMP PARTS LIST

Part	Quantity
Solenoid	1
Baseplate	1
Spring	1
Bellow	1
End piece	1
Pushrod	1
Solenoid screws (M2x3mm)	2
End piece screws (M1.4x3mm	2

ASSEMBLY INSTRUCTIONS

1 Fit the end piece to the bellow.

2 Attach the pushrod to the bellow.

3 Place the smaller end of the spring over the pushrod.

4 Secure the solenoid to the baseplate with two solenoid screws (M2x3mm).

5 Insert the pushrod assembly into the solenoid.

6 Attach the end piece to the base with two end piece screws (M1.4x3mm) and check for attachment.
NOTE: be careful not to overtighten. Recommended torque setting 0.035Nm.

ORDERING INFORMATION

Part Number	Description
3-P025KIT	Sampling Pump, 0.25-0.3ml, Parts Kit

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